



Safety Data sheet (SDS)

Revision Date: 2019/08/19
Name: Aquolin[®] 163

No: Aquolin_163
Version: 4

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Substance Name: Water Dispersible Polyisocyanate
Product Name: Aquolin[®] 163
Additional Name: Hydrophilic aliphatic polyisocyanate
Hydrophilic hexamethylene diisocyanate oligomer
Hydrophilically modified, aliphatic polyisocyanate based on
hexamethylene diisocyanate
Hydrophilically modified, aliphatic hexamethylene diisocyanate
oligomer
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Recommended uses: Hardener for coating materials or adhesives

Section 2 - HAZARDS IDENTIFICATION

GHS Classification of the substance or mixture

Acute Tox., Inhalative, Category 4 (H332)

Sensitization of the Skin, Sub-category 1B (H317)

Chronically hazardous to the aquatic environment, Category 3 (H412)

Specific target organ toxicity (single exposure), Category 3 (H335)

Label elements

GHS-Labeling



Signal word Warning

Hazardous components which must be listed on the label

Aliphatic Polyisocyanate

Hazard statements

H332 Harmful if inhaled

H317 May cause an allergic skin reaction

H335 May cause respiratory irritation

H412 Harmful to aquatic life with long lasting effects

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapors/spray

P271 Only use outdoors or in a well-ventilated area

P272 Contaminated work clothing should not be allowed out of the workplace

P280 Wear protective gloves/protective clothing/eye protection/face protection

Emergency statements

P302+P352 If ON SKIN: Wash with plenty of soap and water

P333+P313 If skin irritation or rash occurs: Get medical advice/attention

P362+P364 Take off contaminated clothing and wash it before reuse

P304+P312 If INHALED: Call a POISON CENTER or doctor/ physician if you feel unwell

P312 Call a POISON CENTER or doctor/physician if you feel unwell

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal measures

P501 Dispose of contents/container to an approved waste disposal plant

P502 Refer to us for information on recovery or recycling

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Type of product: Mixture

Chemical Name	CAS Number	Component
Hydrophilic Polyisocyanate	NA	>=99.9%

Section 4 - FIRST AID MEASURES

Description of first aid measures

General advice: Take off all contaminated clothing immediately.

If inhaled: Take the person into the fresh air and keep him warm, let him rest; if there is difficulty in breathing, medical advice is required.

In case of skin contact: In case of skin contact wash affected areas thoroughly with soap and plenty of water. Consult a doctor in the event of a skin reaction.

In case of eye contact: Hold the eyes open and rinse with preferably lukewarm water for a sufficiently long period of time (at least 10 minutes). Contact an ophthalmologist.

If swallowed: DO NOT induce the patient to vomit, medical advice is required.

Section 5 - FIRE FIGHTING MEASURES

Suitable extinguishing media: Carbon dioxide (CO₂), Foam, extinguishing powder, in cases of larger fires, water spray should be used.

Unsuitable extinguishing media: High volume water jet

Special hazards arising from the substance or mixture:

Burning releases carbon monoxide, carbon dioxide, oxides of nitrogen, isocyanate vapors and traces of hydrogen cyanide. In the event of fire and/or explosion do not breathe fumes.

Advice for fire-fighters:

During fire-fighting respirator with independent air-supply and airtight garment is required. Do not allow contaminated extinguishing water to enter the soil, ground-water or surface waters.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Put on protective equipment (see section 8). Ensure adequate ventilation/exhaust extraction. Keep unauthorized persons away.

Environment related measures: Do not allow to escape into waterways, wastewater or soil.

Methods and material for containment and cleaning up: Remove mechanically; cover the remainder with wet, absorbent material (e.g. sawdust, chemical binder based on calcium silicate hydrate, sand). After approx. one hour transfer to waste container and do not seal (evolution of CO₂!). Keep damp in a safe ventilated area for several days.

Reference to other sections: For further disposal measures see section 13.

Section 7 - HANDLING AND STORAGE

Precautions for safe handling:

Provide sufficient air exchange and/or exhaust in work rooms. Exhaust ventilation necessary if product is sprayed.

The threshold limit values noted in Chapter 8 must be monitored. In all areas where isocyanate aerosols and/or vapor concentrations are produced in elevated concentrations, exhaust ventilation must be provided in such a way that the workplace exposure limits (WEL) is not exceeded. The air should be drawn away from the personnel handling the product

The personal protective measures described in Chapter 8 must be observed. The precautions required in the handling of isocyanates must be taken. Avoid contact with skin and eyes and the inhalation of vapor.

Keep away from foodstuffs, drinks and tobacco. Wash hands before breaks and at end of work and use skin-protecting ointment. Keep working clothes separately. Take off all contaminated clothing immediately.

Conditions for safe storage, including any incompatibilities:

Keep container dry and tightly closed in a cool and well ventilated place. Further information on the storage conditions which must be observed to preserve quality can be found in our product information sheet. The product will keep stable for at least twelve months when stored in its sealed original packaging at temperatures between 5°C and 35°C.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure controls

Respiratory protection:

Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.

In case of hypersensitivity of the respiratory tract and skin (e.g. asthmatics and those who suffer from chronic bronchitis and chronic skin complaint) it is inadvisable to work with the product.

Hand protection:

Suitable materials for safety gloves; EN 374:

Butyl rubber - IIR: thickness $\geq 0.5\text{mm}$; breakthrough time $\geq 480\text{min}$.

Fluorinated rubber - FKM ($\geq 0.4\text{ mm}$)

Recommendation: contaminated gloves should be disposed of.

Eye protection:

Wear eye/face protection.

Skin and body protection:

Wear suitable protective clothing.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties.

Physical state	liquid
Colour	Transparent to light yellow
Odour	Slight inherent odour
Odour Threshold	Not established
pH	Not applicable
Melting point/freezing point	ca. -24°C
Initial boiling point	$>300^{\circ}\text{C}$ (at 1,013 hPa)
Flash point	ca. 226°C (at 1,013 hPa)
Evaporation rate	Not established
Flammability(solid, gas)	not applicable
Burning number	not applicable
Vapor pressure	ca. 1.8 kPa (at 20°C); ca. 3.0 kPa (at 50°C)
Vapor density	Not established
Density	ca. 1.16 g/cm^3 at 20°C

Miscibility with water	Not established
Surface tension	Not established
Partition coefficient (n-octanol/water)	Not established
Auto-ignition temperature	Not applicable
Ignition temperature	ca. 430°C(at 1,013 hPa)
Decomposition temperature	Not established
Viscosity	ca. 1500 - 3500 mPa.s (at 25°C)
Explosive properties	Not established
Dust explosion class	Not applicable
Oxidising properties	Not established
Other information	The indicated values do not necessarily correspond to the product specification. Please refer to the technical information sheet for specification data.

Section 10 - CHEMICAL STABILITY AND REACTIVITY INFORMATION

Possibility of hazardous reactions: Exothermic reaction with amines and alcohols; reacts slowly with water forming CO₂, in closed containers risk of bursting owing to increase of pressure.

Hazardous decomposition products: On drying of the coating / hardening release of neutralising agent. (see section 3).

Section 11 - TOXICOLOGICAL INFORMATION

Toxicological studies on the product are not yet available.

Please find below the data available to us:

Acute toxicity, oral:

Hydrophilic Polyisocyanate

LD50 rat: >= 5.000 mg/kg

Method: OECD Test Guideline 423

Toxicological studies of a comparable product.

Acute toxicity, dermal

No data available.

Acute toxicity, inhalation

No data available.

Primary skin irritation

Hydrophilic Polyisocyanate

Species: rabbit

Result: An irritant effect cannot be distinguished from a mechanical load caused by the removal of the test specimen.

Classification: No skin irritation

Method: OECD Test Guideline 404

Toxicological studies of a comparable product.

Primary mucosae irritation

Hydrophilic Polyisocyanate

Species: rabbit

Result: slight irritant

Classification: No eye irritation

Method: OECD Test Guideline 405

Toxicological studies of a comparable product.

Sensitisation

Hydrophilic Polyisocyanate

Skin sensitization (local lymph node assay (LLNA)):

Species: Mouse

Result: positive

Classification: May cause sensitization by skin contact (Sub cat. 1B)

Method: OECD Test Guideline 429

Toxicological studies of a comparable product.

Subacute, subchronic and prolonged toxicity

No data available.

Carcinogenicity

No data available.

Reproductive toxicity/Fertility

No data available.

Reproductive toxicity/Teratogenicity

No data available.

Genotoxicity in vitro

Hydrophilic Polyisocyanate

Test type: Salmonella/microsome test (Ames test)

Result: No indication of mutagenic effects.

Method: OECD Test Guideline 471

Toxicological studies of a comparable product.

Genotoxicity in vivo

No data available.

STOT evaluation – one-time exposure

Hydrophilic Polyisocyanate
May cause respiratory irritation.
Studies of a comparable product.

STOT evaluation – repeated exposure

No data available.

Aspiration toxicity

No data available.

Additional information

Special properties/effects: Over-exposure entails the risk of concentration-dependent irritating effects on eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the occupational exposure limit.

Prolonged contact with the skin may cause tanning and irritant effects.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicological studies of the product are not available.

Do not allow to escape into waterways, wastewater or soil.

Please find below the data available to us:

Acute Fish toxicity

Hydrophilic Polyisocyanate
LC50 35,2 mg/l
Species: Danio rerio (zebra fish)
Exposure duration: 96 h
Method: OECD Test Guideline 203
Ecotoxicological reports on a comparable product

Acute toxicity for daphnia

Hydrophilic Polyisocyanate
EC50 > 100 mg/l
Species: Daphnia magna (Water flea)
Exposure duration: 48 h
Method: OECD Test Guideline 202
Ecotoxicological reports on a comparable product

Acute toxicity for algae

Hydrophilic Polyisocyanate

ErC50 72 mg/l

Species: *Desmodesmus subspicatus* (Green algae)

Exposure duration: 72 h

Method: OECD Test Guideline 201

Ecotoxicological reports on a comparable product

Acute bacterial toxicity

Hydrophilic Polyisocyanate

EC50 > 10.000 mg/l

Species: activated sludge

Method: OECD Test Guideline 209

Ecotoxicological reports on a comparable product

Biodegradability

Hydrophilic Polyisocyanate

Biodegradation: 0 %, 28 d, i.e. not readily degradable

Method: OECD Test Guideline 301 F

Ecotoxicological reports on a comparable product

Bioaccumulative potential

No data available.

Mobility in soil

No data available.

Results of PBT and vPvB assessment

This substance does not meet the criteria for classification as PBT or vPvB.

Other adverse effects

Isocyanate reacts with water at the interface forming CO₂ and a solid insoluble product with high melting point (polyurea). This reaction is accelerated by surfactants (e.g. detergents) or by watersoluble solvents. Previous experience shows that polyurea is inert and non-degradable.

Section 13 - DISPOSAL CONSIDERATIONS

Dispose in accordance with applicable international, national and local laws, ordinances and statutes. For disposal within the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used.

Waste treatment methods

After final product withdrawal, all residues must be removed from containers (drip-free, powder-free or paste-free). Once the product residues adhering to the walls of the containers have been rendered harmless,

the product and hazard labels must be invalidated. These containers can be returned for recycling to the appropriate centres set up within the framework of the existing take-back scheme of the chemical industry. Containers must be recycled in compliance with national legislation and environmental regulations.

None disposal into waste water.

Section 14 – Transport information

ADR/RID

UN number	Not dangerous goods
UN proper shipping name	Not dangerous goods
Transport hazard class	Not dangerous goods
Packing group	Not dangerous goods
Environment hazards	Not dangerous goods

AND

UN number	Not dangerous goods
UN proper shipping name	Not dangerous goods
Transport hazard class	Not dangerous goods
Packing group	Not dangerous goods
Environment hazards	Not dangerous goods

IATA

UN number	Not dangerous goods
UN proper shipping name	Not dangerous goods
Transport hazard class	Not dangerous goods
Packing group	Not dangerous goods
Environment hazards	Not dangerous goods

IMDG

UN number	Not dangerous goods
UN proper shipping name	Not dangerous goods
Transport hazard class	Not dangerous goods
Packing group	Not dangerous goods
Environment hazards	Not dangerous goods

Special precautions for user

See section 6-8.

Additional information : Not dangerous cargo.
Avoid heat above 35°C or lower than 5°C, stay away from food, acids and bases. According to 57th of IATA DGR 2016, this product is not dangerous.

Section 15 – Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or

mixture

Schedule 6 (Standard for the Uniform Scheduling of Medicines and Poisons)

Any existing national regulations on the handling of isocyanates must be observed.

All ingredients are listed in IECSC, or exempted, or confirmed by suppliers.

Section 16 - OTHER INFORMATION

Indication of changes

This version replaces all previous versions.

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of publication. The information given is designed only as guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.