



## SAFETY DATA SHEET

### WANAMINE™ MDA-60

WANHUA CHEMICAL GROUP Co., LTD.

Chemwatch Hazard Alert Code: 4

Version No: 2.2

Safety Data Sheet Safety Data Sheet - Authored according to GB/T16483(2008) and GB/T17519(2013)

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## SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

### Product Identifier

Product name	WANAMINE™ MDA-60
Synonyms	Polyphenyl Polyamines Methane
Proper shipping name	4,4'-DIAMINODIPHENYL- METHANE
Other means of identification	Not Available

### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	MDA-60 is widely used in epoxy resin hardener, polyamide resin, polyurethane rubber.
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### Details of the supplier of the safety data sheet

Registered company name	WANHUA CHEMICAL GROUP Co., LTD.
Address	No.17 Tianshan Road, Yantai, Shandong,
Telephone	0535-3031150
Fax	0535-338222-1150
Website	<a href="https://www.whchem.com">https://www.whchem.com</a>
Email	<a href="mailto:whsds@whchem.com">whsds@whchem.com</a>

### Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	+86 532-83889090
Other emergency telephone numbers	+86 535-8203123

## SECTION 2 HAZARDS IDENTIFICATION

### Classification of the substance or mixture

#### SUMMARY OF HAZARD IN AN EMERGENCY SITUATION

Solid.  
Does not mix with water.  
Sinks in water. Combustible.  
Harmful if swallowed.  
Toxic: Danger of very serious irreversible effects through inhalation, in contact with skin and if swallowed.  
May cause SENSITISATION by skin contact.  
Possible risk of irreversible effects.  
Danger of cumulative effects.  
May cause CANCER.  
Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.  
Use appropriate container to avoid environmental contamination.  
Avoid release to the environment. Refer to special instructions/Safety data sheets.

Classification <sup>[1]</sup>	Acute Toxicity (Oral) Category 3, Skin Sensitizer Category 1, Germ cell mutagenicity Category 2, Carcinogenicity Category 1B, Specific target organ toxicity - single exposure Category 1, Specific target organ toxicity - repeated exposure Category 2, Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Catalog of Hazardous Chemical; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

### Label elements

Continued...

Hazard pictogram(s)	
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SIGNAL WORD	<b>DANGER</b>
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**Hazard statement(s)**

H301	Toxic if swallowed.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H410	Very toxic to aquatic life with long lasting effects.

**Precautionary statement(s) Prevention**

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

**Precautionary statement(s) Response**

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P308+P311	IF exposed or concerned: Call a POISON CENTER/doctor/physician/first aider.
P330	Rinse mouth.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

**Precautionary statement(s) Storage**

P405	Store locked up.
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**Precautionary statement(s) Disposal**

P501	Dispose of contents/container in accordance with local regulations.
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**Physical and Chemical Hazard**

Solid.  
Does not mix with water.  
Sinks in water. Combustible.  
Toxic smoke/fumes in a fire.  
In case of fire and/or explosion, DO NOT BREATHE FUMES.

**Health Hazards**

<b>Inhaled</b>	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by inhalation.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p>
<b>Ingestion</b>	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by swallowing.</p>

	<p>The substance and/or its metabolites may bind to haemoglobin inhibiting normal uptake of oxygen. This condition, known as "methaemoglobinemia", is a form of oxygen starvation (anoxia).</p> <p>Symptoms include cyanosis (a bluish discolouration skin and mucous membranes) and breathing difficulties. Symptoms may not be evident until several hours after exposure.</p> <p>At about 15% concentration of blood methaemoglobin there is observable cyanosis of the lips, nose and earlobes. Symptoms may be absent although euphoria, flushed face and headache are commonly experienced. At 25-40%, cyanosis is marked but little disability occurs other than that produced on physical exertion. At 40-60%, symptoms include weakness, dizziness, lightheadedness, increasingly severe headache, ataxia, rapid shallow respiration, drowsiness, nausea, vomiting, confusion, lethargy and stupor. Above 60% symptoms include dyspnea, respiratory depression, tachycardia or bradycardia, and convulsions. Levels exceeding 70% may be fatal.</p> <p>The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.</p> <p>Hepatotoxicity in man was first associated with 4,4'-methylenedianiline (MDA) exposure in 1965 when it became clear that 84 patients with hepatitis in a local epidemic had all eaten bread baked with flour accidentally contaminated with MDA. The first symptoms were severe colicky pains in the upper abdominal region, followed after 1 to 2 days by nausea, shivering, rigor, raised temperature and finally progressive jaundice. Obstructive icterus was accompanied by pale stools, dark urine and intense itching. The liver was soft and enlarged. Several patients developed an erythematous rash during attacks of shivering. Liver biopsies from seven patients showed cell infiltration into the portal zones, which were variously expanded and inflamed. Within a few weeks 82 patients were asymptomatic although, in two, disorders persisted for up to 3 months. Analysis of one bread sample showed an amine level of 0.26%.</p> <p>A marked interspecies difference occurs with regard to acute oral toxicity. Rabbits survived with liver and kidney damage when given 500 mg/kg while dogs and cats developed liver and kidney damage after administration of a single dose of 100 mg/kg. Blindness in cats could be produced by single doses of 25 mg/kg. Hepatic degeneration could be produced following oral (or dermal) administration of floor-pan sweepings containing MDA.</p> <p>At sufficiently high doses the material may be hepatotoxic (i.e. poisonous to the liver). Signs may include nausea, stomach pains, low fever, loss of appetite, dark urine, clay-coloured stools, jaundice (yellowing of the skin or eyes)</p> <p>Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual.</p>
<p><b>Skin Contact</b></p>	<p>Strong evidence exists that exposure to the material may produce serious irreversible damage (other than carcinogenesis, mutagenesis and teratogenesis) following a single exposure by skin contact.</p> <p>The material is not thought to be a skin irritant (as classified by EC Directives using animal models). Abrasive damage however, may result from prolonged exposures. Good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Skin absorption may be intensified if 4,4'-methylenedianiline is dissolved in an organic solvent. Workers who handle MDA without proper gloves and other protection can experience systemic poisoning, most notably fever, chills and jaundice. Weakness, abdominal pain and anorexia may also occur.</p> <p>MDA is described in several publications as a potent and occupational allergen, for example, in the production of polyurethane rubber, epoxy resins and other products. Cross-reactivity with other para-amino compounds, for example p-phenylenediamine, or with azo dyes are increasingly the subject of reports. Contact dermatitis which is not of occupational origin, caused by exposure to polyurethane or epoxy resin adhesives or after wearing elasticised underwear has also elicited attention. MDA has also been the suggested cause of acute photosensitivity in a telephone service installer.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
<p><b>Eye</b></p>	<p>Limited evidence or practical experience suggests, that the material may cause moderate eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged exposure may cause moderate inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
<p><b>Chronic</b></p>	<p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Strong evidence exists that the substance may cause irreversible but non-lethal mutagenic effects following a single exposure.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>On the basis, primarily, of animal experiments, the material may be regarded as carcinogenic to humans. There is sufficient evidence to provide a strong presumption that human exposure to the material may result in cancer on the basis of:</p> <ul style="list-style-type: none"> <li>- appropriate long-term animal studies</li> <li>- other relevant information</li> </ul> <p>Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies.</p> <p>Hepatotoxicity in man was first associated with 4,4'-methylenedianiline (MDA) exposure in 1965 when it became clear that 84 patients with hepatitis in a local epidemic had all eaten bread baked with flour accidentally contaminated with MDA. The first symptoms were severe colicky pains in the upper abdominal region, followed after 1 to 2 days by nausea, shivering, rigor, raised temperature and finally progressive jaundice. Obstructive icterus was accompanied by pale stools, dark urine and intense itching. The liver was soft and enlarged. Several patients developed an erythematous rash during attacks of shivering. Liver biopsies from seven patients showed cell infiltration into the portal zones, which were variously expanded and inflamed. Within a few weeks 82 patients were asymptomatic although, in two, disorders persisted for up to 3 months. Analysis of one bread sample showed an amine level of 0.26%.</p> <p>A marked interspecies difference occurs with regard to acute oral toxicity. Rabbits survived with liver and kidney damage when given 500 mg/kg while dogs and cats developed liver and kidney damage after administration of a single dose of 100 mg/kg. Blindness in cats could be produced by single doses of 25 mg/kg. Hepatic degeneration could be produced following oral (or dermal) administration of floor-pan sweepings containing MDA.</p> <p>Most arylamines are powerful haemopoietic poisons producing methaemoglobinaemia in humans. Addition of alkyl groups may modify the toxic responses but nevertheless these remains similar to the parent compound. High chronic doses cause splenic congestion and in turn sarcoma formation. Single ring aromatic amines are relatively weak carcinogens requiring large doses to produce any effect in animal experiments. The polycyclic aromatic amines exhibit a wide range of carcinogenic activity which appear, in part, to be dependent on the position on which benzene rings are substituted and the nature of the substituent.</p> <p>Most monocyclic arylamines produce haemosiderosis (deposition of iron-containing proteins in tissues and organs). It is not clear whether the genotoxic and acute toxic effects are influenced by the release of iron during methaemoglobin formation or erythrocyte turnover and by the "oxidative stress" associated with these processes. In any case, toxic tissue changes and fibrosis precede tumour development in the spleen, liver and kidneys.</p> <p>Metabolism of arylamines generally proceeds through N-oxidation, hydroxylation of aromatic ring carbons, and formation of conjugates such as glucuronides, sulfates, and acetates. Ring alkyl substituents may also be oxidised to alcohols and further metabolised to acids. N-oxidation is an important step that can lead to the formation of metabolites that will react with cellular macromolecules. The N-phenylhydroxylamines and nitrosobenzenes produced by N-oxidation are capable of binding to the haeme ion in haemoglobin and causing oxidation. This reaction can produce the methaemoglobinaemia that is the most typical toxicity associated with aromatic amines.</p> <p>Metabolites of aromatic amines, especially those which have undergone N-hydroxylation appear to be the active principle in the development of bladder cancers. Induced methaemoglobinaemia may be an indicator of the formation of an N-hydroxylated metabolite. Formation of N-hydroxylated metabolites and conjugates thereof is considered to be an important step in the mechanism of activation for various carcinogenic aromatic amines.</p> <p>Due to methaemoglobin forming activity aromatic amino or nitro compounds may exert developmental toxicity at least as a secondary consequence of maternal toxicity.</p> <p>N-oxidation leading to the formation of N-hydroxylamines (see above) can further produce reactive nitrosoarenes ultimately leading to the formation of</p>

reactive arylnitrenium ions. These in turn may react with skin proteins to produce sensitising effects (as haptens). Aromatic amines are closely related to catechols and hydroquinones with p-phenylenediamine (PPD) as a prominent example. PPD is a frequently occurring and potent skin sensitizer commonly used in hair dyes. PPD is known to readily autoxidize to a variety of degradation products and p-quinonediimines and semiquinoneimine radicals (known as Würster radicals) are examples of intermediates of potential importance in contact allergy to PPD and related compounds.

### Environmental Hazards

See Section 12

### Other hazards

Inhalation may produce health damage\*.

Skin contact may produce serious health damage\*.

May produce discomfort of the eyes and respiratory tract\*.

## SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

### Substances

See section below for composition of Mixtures

### Mixtures

CAS No	%[weight]	Name
101-77-9	55-60	<u>4,4'-methylenedianiline</u>
1208-52-2*		<u>2,4'-Methylenedianiline</u>
25214-70-4	40-45	<u>formaldehyde, oligomeric reaction products with aniline</u>

## SECTION 4 FIRST AID MEASURES

### Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▶ Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>▶ Transport to hospital or doctor without delay.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Quickly but gently, wipe material off skin with a dry, clean cloth.</li> <li>▶ Immediately remove all contaminated clothing, including footwear.</li> <li>▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>▶ Transport to hospital, or doctor.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes or combustion products are inhaled remove from contaminated area.</li> <li>▶ Lay patient down. Keep warm and rested.</li> <li>▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>▶ Transport to hospital, or doctor, without delay.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Give a slurry of activated charcoal in water to drink. <b>NEVER GIVE AN UNCONSCIOUS PATIENT WATER TO DRINK.</b></li> <li>▶ At least 3 tablespoons in a glass of water should be given.</li> <li>▶ Although induction of vomiting may be recommended (<b>IN CONSCIOUS PERSONS ONLY</b>), such a first aid measure is dissuaded due to the risk of aspiration of stomach contents. (i) It is better to take the patient to a doctor who can decide on the necessity and method of emptying the stomach. (ii) Special circumstances may however exist; these include non-availability of charcoal and the ready availability of the doctor.</li> </ul> <p><b>NOTE:</b> If vomiting is induced, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</p> <p><b>NOTE:</b> Wear protective gloves when inducing vomiting.</p> <ul style="list-style-type: none"> <li>▶ REFER FOR MEDICAL ATTENTION WITHOUT DELAY.</li> <li>▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.</li> <li>▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.</li> <li>▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. (ICSC20305/20307)</li> </ul>

### Advise for rescue team (PPE requirement for rescue personnel)

### Indication of any immediate medical attention and special treatment needed

The material may induce methaemoglobinaemia following exposure.

- ▶ Initial attention should be directed at oxygen delivery and assisted ventilation if necessary. Hyperbaric oxygen has not demonstrated substantial benefits.
- ▶ Hypotension should respond to Trendelenburg's position and intravenous fluids; otherwise dopamine may be needed.
- ▶ Symptomatic patients with methaemoglobin levels over 30% should receive methylene blue. (Cyanosis, alone, is not an indication for treatment). The usual dose is 1-2 mg/kg of a 1% solution (10 mg/ml) IV over 50 minutes; repeat, using the same dose, if symptoms of hypoxia fail to subside within 1 hour.
- ▶ Thorough cleansing of the entire contaminated area of the body, including the scalp and nails, is of utmost importance.

#### BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comment
1. Methaemoglobin in blood	1.5% of haemoglobin	During or end of shift	B, NS, SQ

B: Background levels occur in specimens collected from subjects **NOT** exposed

NS: Non-specific determinant; also observed after exposure to other materials

SQ: Semi-quantitative determinant - Interpretation may be ambiguous; should be used as a screening test or confirmatory test.

## SECTION 5 FIREFIGHTING MEASURES

### Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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### Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Use fire fighting procedures suitable for surrounding area.</li> <li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▶ Cool fire exposed containers with water spray from a protected location.</li> <li>▶ If safe to do so, remove containers from path of fire.</li> <li>▶ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.</li> <li>▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).</li> <li>▶ Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.</li> <li>▶ In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC).</li> <li>▶ When processed with flammable liquids/vapors/mists, ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts.</li> <li>▶ A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.</li> <li>▶ Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.</li> <li>▶ Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.</li> <li>▶ Build-up of electrostatic charge may be prevented by bonding and grounding.</li> <li>▶ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.</li> <li>▶ All movable parts coming in contact with this material should have a speed of less than 1-meter/sec.</li> <li>▶ A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source.</li> <li>▶ One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours).</li> <li>▶ Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases.</li> </ul> <p>Combustion products include:  carbon monoxide (CO)  carbon dioxide (CO<sub>2</sub>)  nitrogen oxides (NO<sub>x</sub>)  other pyrolysis products typical of burning organic material.  May emit poisonous fumes.</p>

## SECTION 6 ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

See section 8

### Measures for Preventing Secondary Contamination

Refer to section above

### Environmental precautions

See section 12

### Methods and material for containment and cleaning up

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>▶ Clean up waste regularly and abnormal spills immediately.</li> <li>▶ Avoid breathing dust and contact with skin and eyes.</li> <li>▶ Wear protective clothing, gloves, safety glasses and dust respirator.</li> <li>▶ Use dry clean up procedures and avoid generating dust.</li> <li>▶ Vacuum up or sweep up. <b>NOTE:</b> Vacuum cleaner must be fitted with an exhaust micro filter (HEPA type) (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▶ Dampen with water to prevent dusting before sweeping.</li> <li>▶ Place in suitable containers for disposal.</li> </ul>
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<b>Major Spills</b>	<ul style="list-style-type: none"> <li>▶ Clear area of personnel and move upwind.</li> <li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▶ Wear full body protective clothing with breathing apparatus.</li> <li>▶ Prevent, by all means available, spillage from entering drains or water courses.</li> <li>▶ Consider evacuation (or protect in place).</li> <li>▶ No smoking, naked lights or ignition sources.</li> <li>▶ Increase ventilation.</li> <li>▶ Stop leak if safe to do so.</li> <li>▶ Water spray or fog may be used to disperse / absorb vapour.</li> <li>▶ Contain or absorb spill with sand, earth or vermiculite.</li> <li>▶ Collect recoverable product into labelled containers for recycling.</li> <li>▶ Collect solid residues and seal in labelled drums for disposal.</li> <li>▶ Wash area and prevent runoff into drains.</li> <li>▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>▶ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>
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Personal Protective Equipment advice is contained in Section 8 of the SDS.

## SECTION 7 HANDLING AND STORAGE

### Precautions for safe handling

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> <li>▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)</li> <li>▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.</li> <li>▶ Establish good housekeeping practices.</li> <li>▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.</li> <li>▶ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.</li> <li>▶ Do not use air hoses for cleaning.</li> <li>▶ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.</li> <li>▶ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.</li> <li>▶ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.</li> <li>▶ Do not empty directly into flammable solvents or in the presence of flammable vapors.</li> <li>▶ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.</li> </ul> <p>Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.</p> <ul style="list-style-type: none"> <li>▶ <b>Do NOT cut, drill, grind or weld such containers.</b></li> <li>▶ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.</li> </ul>
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry, well-ventilated area.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul>

### Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul> <p>For low viscosity materials</p> <ul style="list-style-type: none"> <li>▶ Drums and jerricans must be of the non-removable head type.</li> <li>▶ Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> </ul> <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> <li>▶ Removable head packaging;</li> <li>▶ Cans with friction closures and</li> <li>▶ low pressure tubes and cartridges</li> </ul> <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages*.</p>
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	<ul style="list-style-type: none"> <li>-</li> <li>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage*.</li> <li>-</li> </ul> <p>* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Many arylamines (aromatic amines such as aniline, N-ethylaniline, o-toluidine, xylylidine etc. and their mixtures) are hypergolic (ignite spontaneously) with red fuming nitric acid. When the amines are dissolved in triethylamine, ignition occurs at -60 deg. C. or less.</li> <li>▶ Various metal oxides and their salts may promote ignition of amine-red fuming nitric acid systems. Soluble materials such as copper(I) oxide, ammonium metavanadate are effective; insoluble materials such as copper(II) oxide, iron(II) oxide, potassium dichromate are also effective.</li> <li>▶ Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.</li> </ul>

## SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

### Control parameters

#### OCCUPATIONAL EXPOSURE LIMITS (OEL)

#### INGREDIENT DATA

Not Available

#### EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
4,4'-methylenedianiline	Methylenedianiline, 4,4'-	0.1 ppm	3.4 ppm	20 ppm

Ingredient	Original IDLH	Revised IDLH
4,4'-methylenedianiline	Not Available	Not Available
formaldehyde, oligomeric reaction products with aniline	Not Available	Not Available
2,4-Methylenedianiline	Not Available	Not Available

#### MATERIAL DATA

It is the goal of the ACGIH (and other Agencies) to recommend TLVs (or their equivalent) for all substances for which there is evidence of health effects at airborne concentrations encountered in the workplace.

At this time no TLV has been established, even though this material may produce adverse health effects (as evidenced in animal experiments or clinical experience). Airborne concentrations must be maintained as low as is practically possible and occupational exposure must be kept to a minimum.

**NOTE:** The ACGIH occupational exposure standard for Particles Not Otherwise Specified (P.N.O.S) does NOT apply.

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA.

OSHA (USA) concluded that exposure to sensory irritants can:

- ▶ cause inflammation
- ▶ cause increased susceptibility to other irritants and infectious agents
- ▶ lead to permanent injury or dysfunction
- ▶ permit greater absorption of hazardous substances and
- ▶ acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

for 4,4'-methylenedianiline (MDA):

Percutaneous absorption is the major route of MDA exposure. Mill operators not directly involved with the handling of MDA but who never-the-less are exposed to air concentrations of 0.1 ppm remain unaffected. No increased morbidity or mortality were reported to workplace exposures when concentrations in workplace air were controlled to range between 0.03-0.4 ppm.

### Exposure controls

<b>Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> <li>▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.</li> <li>▶ Work should be undertaken in an isolated system such as a "glove-box". Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.</li> <li>▶ Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.</li> <li>▶ Open-vessel systems are prohibited.</li> <li>▶ Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.</li> <li>▶ Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.</li> <li>▶ For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.</li> <li>▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).</li> <li>▶ Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.</li> <li>▶ Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.</li> </ul>
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Personal protection	
Eye and face protection	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles.</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lenses should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> <li>▶ Wear chemical protective gloves, e.g. PVC.</li> <li>▶ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul> <p><b>NOTE:</b></p> <ul style="list-style-type: none"> <li>▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.</li> <li>▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.</li> </ul> <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>- frequency and duration of contact,</li> <li>- chemical resistance of glove material,</li> <li>- glove thickness and</li> <li>- dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>- Contaminated gloves should be replaced.</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> <li>▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]</li> <li>▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]</li> <li>▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.</li> <li>▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.</li> <li>▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.</li> </ul>
Thermal hazards	Not Available

## Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	-	A PAPR-P1 -
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

Continued...

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

Appearance	Pale yellow solid		
Physical state	Solid	Relative density (Water = 1)	1.2
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	261
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	221	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

## SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

## SECTION 11 TOXICOLOGICAL INFORMATION

WANAMINE™MDA-60	TOXICITY	IRRITATION
	Not Available	Not Available
4,4'-methylenedianiline	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 200 mg/kg <sup>[2]</sup>	Eye (rabbit):100 mg/24h - moderate
	Oral (rat) LD50: 100 mg/kg <sup>[2]</sup>	
formaldehyde, oligomeric reaction products with aniline	TOXICITY	IRRITATION
	Not Available	Not Available
2,4'-Methylenedianiline	TOXICITY	IRRITATION
	Not Available	Not Available

**Legend:** 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.\* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

<b>4,4'-METHYLENEDIANILINE</b>	Oral (rat) LD50: 400-500 mg/kg [BASF]
<b>FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH ANILINE</b>	<b>WARNING:</b> This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. 4,4'-diaminodiphenylmethane is a major constituent of the UVCB substance formaldehyde, oligomeric reaction products with aniline (CAS-No. 25214-70-4) and therefore the classification for 4,4'-diaminodiphenylmethane applies also for this UVCB substance. The classification of ,4'-diaminodiphenylmethane in Regulation (EC) No 1272/2008 shows that also the UVCB substance formaldehyde, oligomeric reaction products with aniline meets the criteria for classification as carcinogenic in accordance with Article 57 (a) of REACH.
<b>4,4'-METHYLENEDIANILINE &amp; FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH ANILINE</b>	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
<b>4,4'-METHYLENEDIANILINE &amp; FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH ANILINE</b>	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
<b>4,4'-METHYLENEDIANILINE &amp; FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH ANILINE</b>	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

Acute Toxicity	✓	Carcinogenicity	✓
Skin Irritation/Corrosion	⊘	Reproductivity	⊘
Serious Eye Damage/Irritation	⊘	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	⊘

**Legend:** ✗ – Data available but does not fill the criteria for classification  
 ✓ – Data available to make classification  
 ⊘ – Data Not Available to make classification

## SECTION 12 ECOLOGICAL INFORMATION

### Toxicity

WANAMINE™MDA-60	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

  

4,4'-methylenedianiline	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	18mg/L	1
	EC50	48	Crustacea	0.35mg/L	2
	EC50	72	Algae or other aquatic plants	21mg/L	1
	NOEC	504	Crustacea	0.00525mg/L	2

  

formaldehyde, oligomeric reaction products with aniline	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	EC50	48	Crustacea	0.57mg/L	2
	NOEC	504	Crustacea	0.00525mg/L	2

  

2,4'-Methylenedianiline	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available

**Legend:** Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.  
for 4,4'-methylenedianiline (MDA):

The vapor pressure of MDA at 25 C has been estimated to be 2.82x10<sup>-10</sup> atm (2.15x10<sup>-7</sup> mm Hg). Organic compounds with a vapor pressure of 2.15x10<sup>-7</sup> mm Hg will exist in the air mostly as an aerosol and partly in the vapor phase. Atmospheric aerosol, will be removed from the atmosphere by rain/snow scavenging and dry deposition.

MDA has an estimated Koc value of 174. It will be weakly to moderately adsorbed to suspended solids and sediment in water, and a large percentage of MDA may exist in water in the dissolved state where it is susceptible to degradation via chemical/biological processes. As the water solubility of amine salts is higher than the free base, the concentration of dissolved MDA will increase in natural waters as the pH decreases below 7. However, aromatic amines, particularly primary aromatic amines, covalently and irreversibly bind to humic substances present in most natural

waters Therefore, in deference to moderate/low physical adsorption, MDA will become strongly bound (through covalent bonds) to humic materials in suspended solids and sediment present in most waters. Therefore, the percentage of MDA present in water may be much lower than is expected from simple physical adsorption of the compound. Organic compounds with Henry's law constants  $<3.7 \times 10^{-7}$  atm-m<sup>3</sup>/mole are essentially non-volatile in water. Therefore, MDA, with an estimated H of  $5.99 \times 10^{-11}$  atm-m<sup>3</sup>/mole, will remain essentially non-volatile in water. Based on a value of 1.59 for log Kow and a regression equation, the estimated bioconcentration factor for MDA in fathead minnow, bluegill sunfish, rainbow trout, and mosquito fish is 9.5. Therefore, MDA will not bioconcentrate in aquatic organisms. Carp (*Cyprinus carpio*) were grown in a model river consisting of natural river water, 0.5% volume per volume (v/v) river bottom sludge, and 0.1 mg/L methylene-di-p-phenylene isocyanate (MDI) in an outdoor stainless steel tank for 8 weeks with water flowing in the tank at rates of 4-14 cm/sec. Neither MDI nor its decomposition product, MDA, was detected (detection limit  $<0.1$  mg/kg) in the whole body of fish. It was concluded that MDI and MDA do not bioaccumulate in carp (III 1981). No data were located in the literature that would suggest that MDA will biomagnify in animals of higher trophic level via food chain biotransfer (e.g., bioaccumulation in algae  $<$  bioaccumulation in fish  $<$  bioaccumulation in human). This is not surprising, considering the low Kow value (indicative of low accumulation in lipids) and easy metabolism of the compound in higher trophic level animals. The estimated Koc value of 174 indicates that the mobility of MDA in soils having low organic carbon content will be moderate to high. However, besides the physical adsorption to organic matter in soils, the compound will also become bound to organic matter (humates) by stronger covalent bonds. In soils that exhibit this covalent bonding behavior, the mobility of MDA will be low and the rate of leaching from soil to groundwater will not be important

ThOD : 2.869

Aromatic amines (arylamines), particularly primary aromatic amines, covalently and irreversibly bind to humic substances present in most natural waters.

All metabolites with moieties of: anilines, benzidines and toluidines are of environmental concern. Anilines and benzidines are both acutely toxic and toxic depending on the specific aquatic species (except algae). Toluidines represent a similar concern. It has been speculated that aqueous solutions of aromatic amines can be oxidised by organic radicals, but there are no actual data on reaction rates. Based on a study of reaction rate data for these compounds an estimate of the half-life of aromatic amines in water is approximately 100 days, assuming a peroxy radical concentration of 10-10 mole/L in sunlit, oxygenated water

**DO NOT discharge into sewer or waterways.**

### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-methylenedianiline	LOW (Half-life = 14 days)	LOW (Half-life = 0.11 days)

### Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-methylenedianiline	LOW (BCF = 15)

### Mobility in soil

Ingredient	Mobility
4,4'-methylenedianiline	LOW (KOC = 4950)

### Other adverse effects

No data available

## SECTION 13 DISPOSAL CONSIDERATIONS

### Waste treatment methods

Waste chemicals:	<ul style="list-style-type: none"> <li>▶ Containers may still present a chemical hazard/ danger when empty.</li> <li>▶ Return to supplier for reuse/ recycling if possible.</li> </ul> Otherwise: <ul style="list-style-type: none"> <li>▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.</li> <li>▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.</li> <li>▶ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▶ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▶ Where in doubt contact the responsible authority.</li> </ul>
Contaminated packing materials:	Refer to section above
Precautions for Transport:	Refer to section above

## SECTION 14 TRANSPORT INFORMATION

### Labels Required

	
Marine Pollutant	

### Land transport (UN)

UN number	2651
UN proper shipping name	4,4'-DIAMINODIPHENYL- METHANE

<b>Transport hazard class(es)</b>	Class	6.1
	Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Environmentally hazardous	
<b>Special precautions for user</b>	Special provisions	Not Applicable
	Limited quantity	5 kg

**Air transport (ICAO-IATA / DGR)**

<b>UN number</b>	2651	
<b>UN proper shipping name</b>	4,4'-Diaminodiphenylmethane	
<b>Transport hazard class(es)</b>	ICAO/IATA Class	6.1
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	6L
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Environmentally hazardous	
<b>Special precautions for user</b>	Special provisions	Not Applicable
	Cargo Only Packing Instructions	677
	Cargo Only Maximum Qty / Pack	200 kg
	Passenger and Cargo Packing Instructions	670
	Passenger and Cargo Maximum Qty / Pack	100 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y645
	Passenger and Cargo Limited Maximum Qty / Pack	10 kg

**Sea transport (IMDG-Code / GGVSee)**

<b>UN number</b>	2651	
<b>UN proper shipping name</b>	4,4'-DIAMINODIPHENYLMETHANE	
<b>Transport hazard class(es)</b>	IMDG Class	6.1
	IMDG Subrisk	Not Applicable
<b>Packing group</b>	III	
<b>Environmental hazard</b>	Marine Pollutant	
<b>Special precautions for user</b>	EMS Number	F-A , S-A
	Special provisions	Not Applicable
	Limited Quantities	5 kg

**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**Precautions for Transport**

Transportation precautions:

- Documentation covering all dangerous goods carried on the vehicle
- The transport unit must be placarded and marked in accordance with relevant transporting requirements.
- Personal protective equipment must be in sufficient quantities and suitable for use by the driver of the vehicle and where required for escape purposes, any other persons travelling in the vehicle.
- Toxic substances can have subsidiary risks of Class 3, 4, 5 or 8, and dangerous goods of Classes 1, 3, 4, 5, and 8 can have a subsidiary risk of Class 6.1. The hazards associated with subsidiary risks must be taken into account.
- Likely to be incompatible however refer to SDS for further details:  
Class 2.1, 3, 4.1, 4.2, 4.3
- Incompatible for transport with foodstuffs (including stock feed).
- If applicable, use appropriate types of segregation devices to isolate incompatible dangerous goods:
- Routes for road vehicles should avoid heavily populated or environmentally sensitive areas, congested crossings or a concentration of people
- Vehicle exhaust or hot engine components must be shielded to ensure cargo temperatures cannot be raised.

**Suitable Containers**

See section 7

**SECTION 15 REGULATORY INFORMATION**

**Safety, health and environmental regulations / legislation specific for the substance or mixture****4,4'-METHYLENEDIANILINE(101-77-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

China Inventory of Existing Chemical Substances  
China Inventory of Hazardous Chemicals (Chinese)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

**FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH ANILINE(25214-70-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

China Inventory of Existing Chemical Substances

**2,4'-METHYLENEDIANILINE(1208-52-2\*) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Not Applicable

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (4,4'-methylenedianiline; formaldehyde, oligomeric reaction products with aniline; 2,4'-Methylenedianiline)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	N (formaldehyde, oligomeric reaction products with aniline; 2,4'-Methylenedianiline)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
<b>Legend:</b>	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

**SECTION 16 OTHER INFORMATION****Other information****Ingredients with multiple cas numbers**

Name	CAS No
formaldehyde, oligomeric reaction products with aniline	25214-70-4, 39363-25-2, 56274-12-5

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

**Definitions and abbreviations**

PC—TWA: Permissible Concentration-Time Weighted Average  
 PC—STEL: Permissible Concentration-Short Term Exposure Limit  
 IARC: International Agency for Research on Cancer  
 ACGIH: American Conference of Governmental Industrial Hygienists  
 STEL: Short Term Exposure Limit  
 TEEL: Temporary Emergency Exposure Limit,  
 IDLH: Immediately Dangerous to Life or Health Concentrations  
 OSF: Odour Safety Factor  
 NOAEL :No Observed Adverse Effect Level  
 LOAEL: Lowest Observed Adverse Effect Level  
 TLV: Threshold Limit Value  
 LOD: Limit Of Detection  
 OTV: Odour Threshold Value  
 BCF: BioConcentration Factors  
 BEI: Biological Exposure Index

**Disclaimer**

The information in the SDS applies only for the specified product and does not include mixtures of this product with other substances and mixtures. The SDS provides product safety information for personnel trained to use this product only.

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