

## Technical Data Sheet

Revision Date: 2017-06-09  
Name: WANNATE<sup>®</sup> HT-90B

NO. PCS\_0008  
Version: 3.0

### Application

WANNATE<sup>®</sup> HT-90B (solution of 1,6-hexamethylene diisocyanate based polyisocyanate) is an aliphatic polyisocyanate based on hexamethylene diisocyanate (HDI) and dissolved in 10% n-butyl acetate, colorless to slightly yellowish clear liquid.

Equivalent Weight ~ 214

Density at 25 °C ~1.13 g/cm<sup>3</sup>

WANNATE<sup>®</sup> HT-90B can be used as the hardener component for lightfast two-component polyurethane coatings with high resistance to chemicals and weathering, very good gloss retention and outstanding mechanical properties. Preferred co-reactants are polyacrylates or polyester polyols.

The main applications for coatings based on WANNATE<sup>®</sup> HT-90B are automotive refinishing, transportation, industrial finishing and plastics.

### Specification

Properties	Unit	Specification
NCO Content	%	19.50 ~ 20.10
Solids	%	89.0 ~ 91.0
Viscosity at 25 °C	mPa s	350 ~ 650
Chromatic Number	APHA	≤ 40

HDI Content

%

 $\leq 0.20$ 

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**Package(s)**

20 kg          Metal drum

60 kg          Metal drum

220 kg        Metal drum

IBC &amp; ISO TANK

Other packages available according to customer needs

**Storage/ Solubility**

Storage in original container. Protect from moisture, heat and foreign material.

WANNATE<sup>®</sup> HT-90B is sensitive to moisture. Storage at higher temperatures may result in increasing of color and viscosity.

WANNATE<sup>®</sup> HT-90B can be thinned with esters, ketones and aromatic hydrocarbons such as ethyl acetate, butyl acetate, methoxypropylacetate, acetone, methyl ethyl ketone, methyl isobutyl ketone, cyclohexanone, toluene, xylene, solvent naphtha 100 and mixtures thereof. Generally speaking, it has good compatibility with the solvents listed. However, the solutions formed must be tested for their storage stability. Only PU grade solvents should be used (max.0.05% water, absence of reactive groups such as hydroxyl or amino groups).

WANNATE<sup>®</sup> HT-90B is not recommended to be thinned to a lower solid content. Prolonged storage of a solution with a lower content may result in turbidity and sedimentation, even gelation.

**Compatibility**

WANNATE<sup>®</sup> HT-90B can be mixed with the following products: aliphatic polyisocyanates, polyester polyols, aromatic polyisocyanates and polyacrylates.

**Shelf Life**

WANNATE<sup>®</sup> HT-90B is sensitive to moisture and must be stored in tightly sealed container. It can be stored for at least 9 months at temperatures between 0 and 30 °C.

**For more information about safety and environment, please refer to our MSDS or contact our customer service center.**

**Version Information:**

Date of first issue: Oct 6, 2014

Date of 1<sup>st</sup> revise: Feb 19, 2017 Reason for revision: Change of contact information

Date of 2<sup>nd</sup> revise: June 9, 2017 Reason for revision: Change of company LOGO

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The information provided here is for reference only. The specification will be provided in the quality certificate or in the contract. It is the user's responsibility to test the material and its suitability for a process. We have no control over what another party does with the material and we cannot take any responsibility for another party's action. Nor will we be responsible for any indirect damages while using our products. The user is welcome to contact our customer and technical service center with questions on our products.